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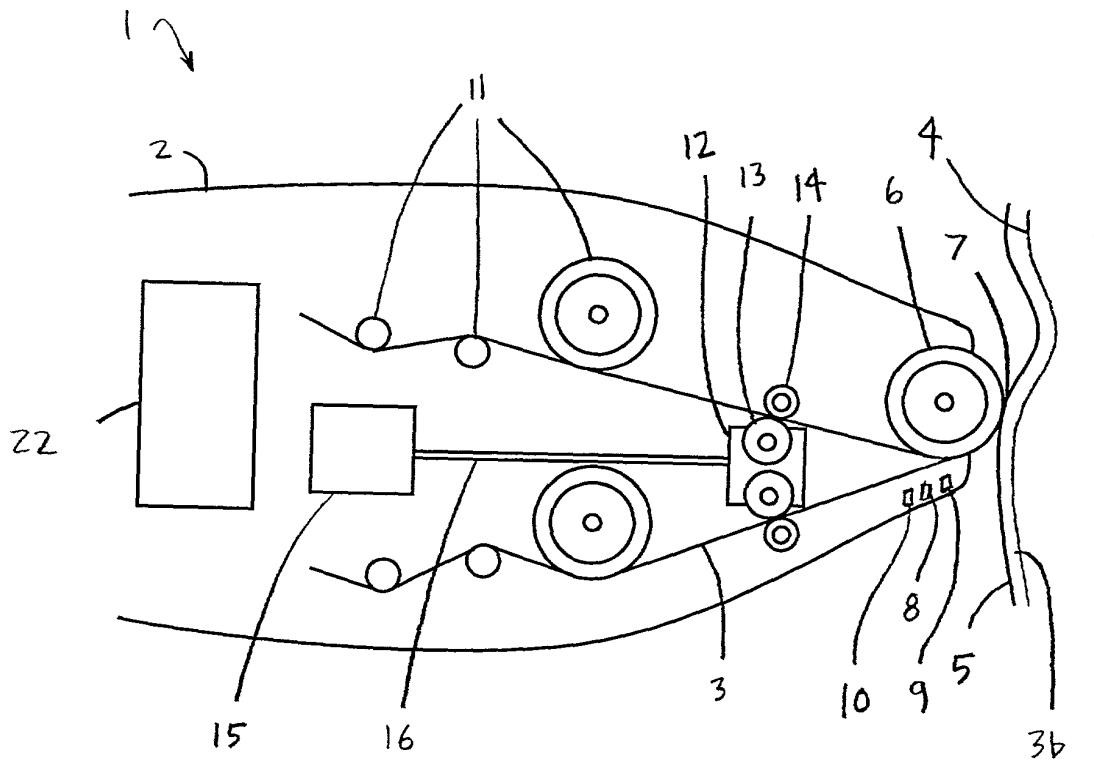


FIGURE 1

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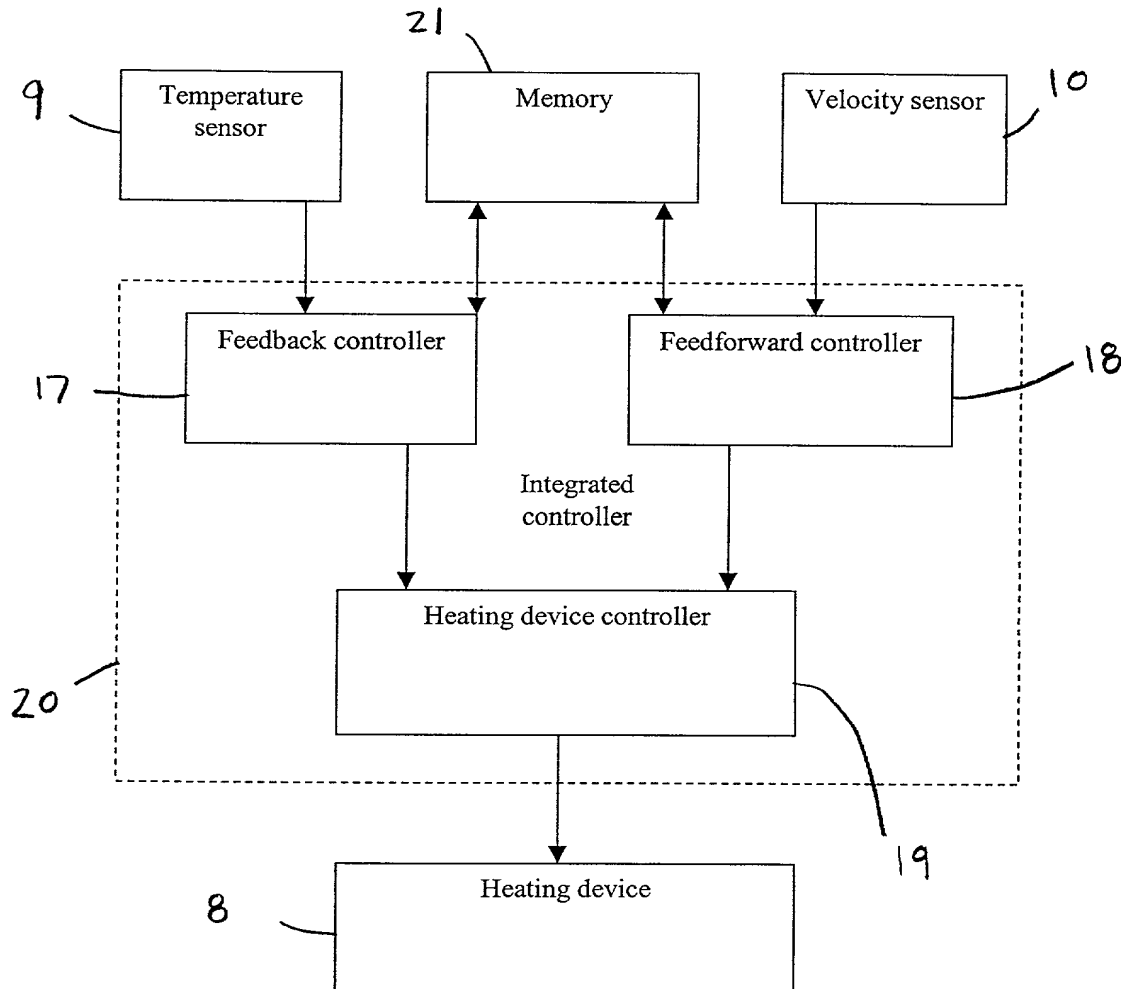
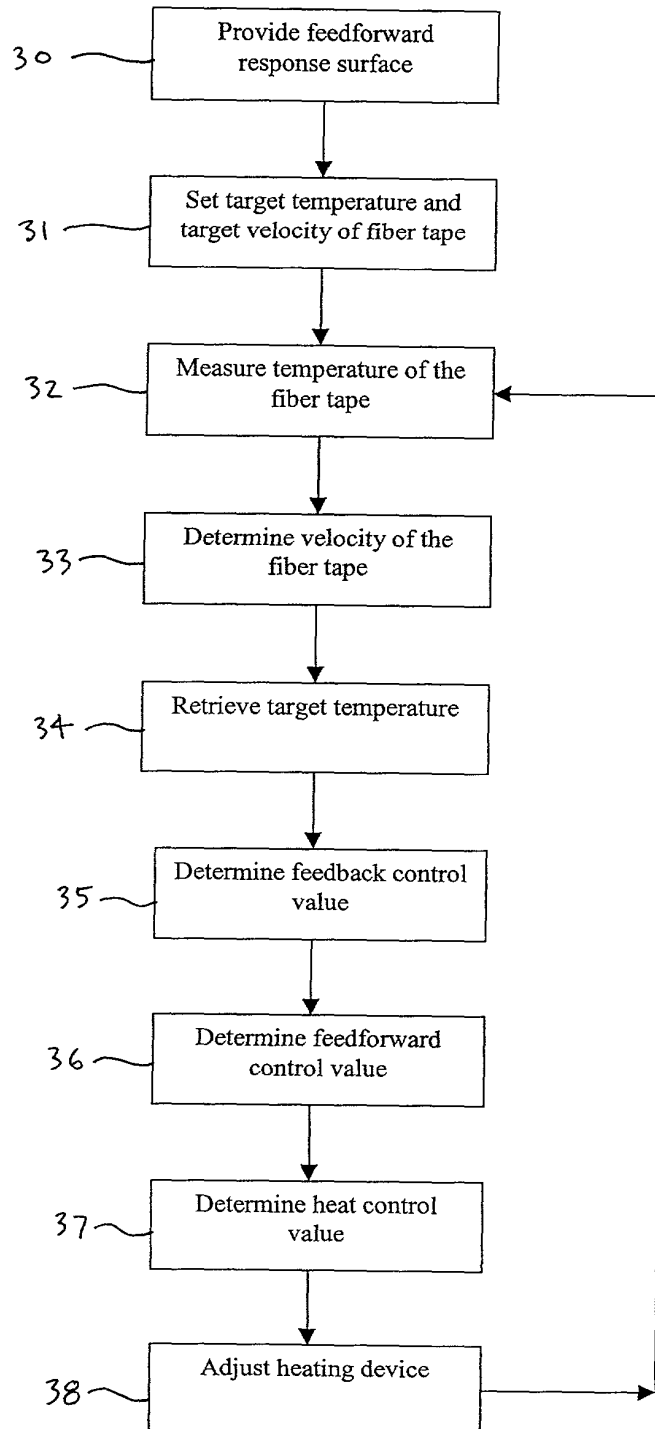


FIGURE 2

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FIGURE 3



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PID Controller at 600 In/Min

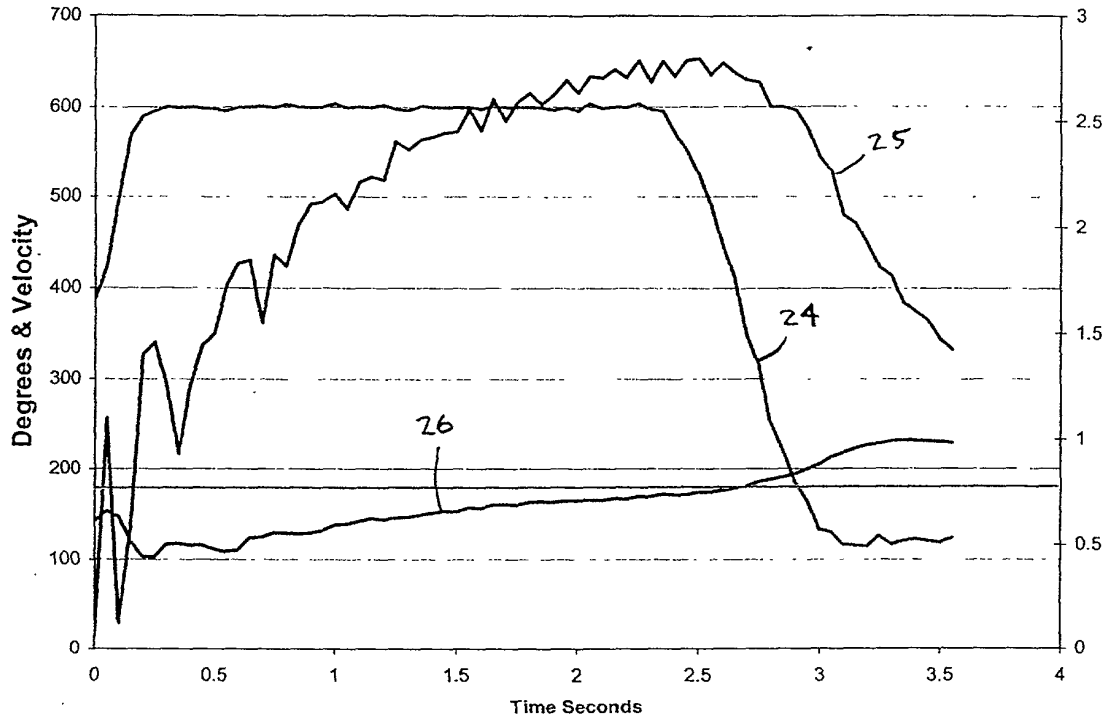


FIGURE 4

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PID / Feedforward Controller at 1200 In/Min

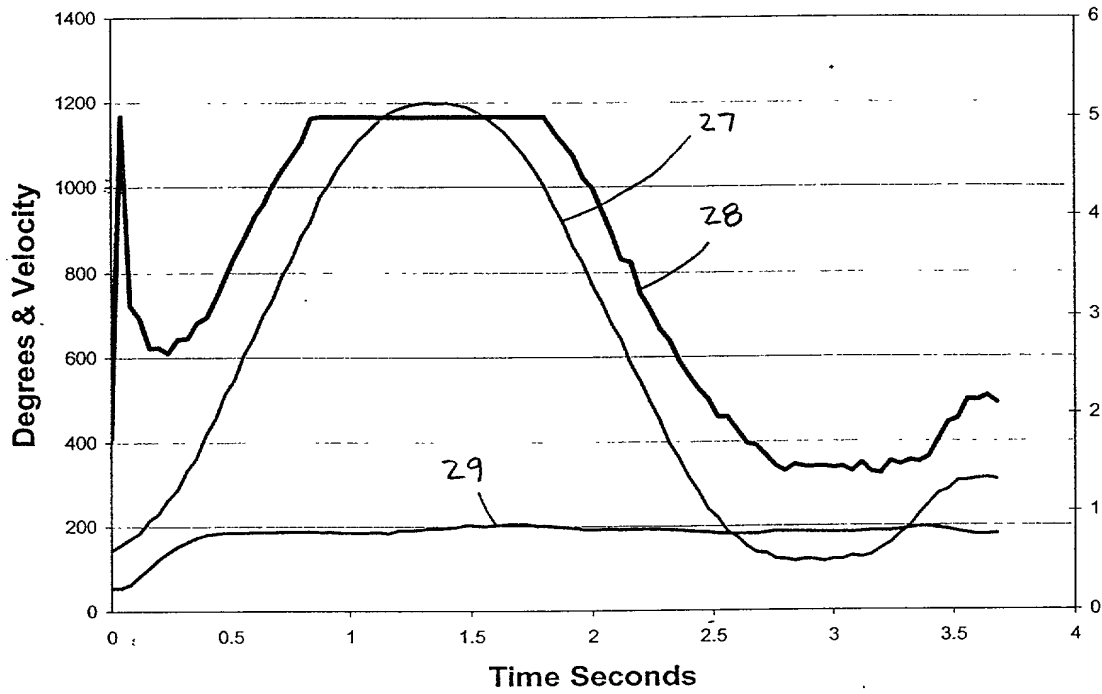


FIGURE 5